

What is claimed is:

1. A method for controlling flare in a formed component,  
comprising:  
  
determining a first location of the formed component associated  
with a roll-forming process;  
  
adjusting a roller to a first position in response to determining  
the first location of the formed component, wherein adjusting the roller  
to the first position causes the roller to contact a surface of the  
formed component; and  
  
moving the roller from the first position to a second position,  
wherein the second position is associated with a second location of the  
formed component, and wherein the first position and the second  
position are associated with controlling the flare in the formed  
component.